

OWNER'S MANUAL

**This manual contains important safety information:
read it carefully.**

NEVER OPERATE THIS ATV IF YOU ARE UNDER AGE 16.

INTRODUCTION

This manual will provide you with a clear understanding of the details and operation of this vehicle.

This manual includes all safety information. It provides information necessary to ride your vehicle. It also includes basic service and inspection procedures.

AN IMPORTANT SAFETY MESSAGE :

- READ THIS MANUAL CAREFULLY AND COMPLETELY BEFORE OPERATING YOUR VEHICLE. MAKE SURE YOU UNDERSTAND ALL INSTRUCTIONS.
- PAY CLOSE ATTENTION TO THE WARNING AND CAUTION LABELS ON THE VEHICLE.
- NEVER OPERATE AN ATV WITHOUT PROPER TRAINING OR INSTRUCTION.
- NEVER OPERATE THIS ATV IF YOU ARE UNDER AGE 16.

IMPORTANT MANUAL INFORMATION :

FAILURE TO FOLLOW THE WARNINGS CONTAINED IN THIS MANUAL CAN RESULT IN SERIOUS INJURY OR DEATH.

Particularly important information is distinguished in this manual by the following notations:

- ATTENTION:** the Safety Alert Symbol means **ATTENTION! BE ALERT! YOUR SAFETY IS INVOLVED!**
- WARNING:** failure to follow WARNING instructions could result in severe injury or death to the vehicle operator, a bystander or a person inspecting or repairing the vehicle.
- CAUTION :** a CAUTION indicates special precautions that must be taken to avoid damage to the vehicle.
- NOTE:** a NOTE provides key information to make procedures easier or clearer.

IMPORTANT WARNING

This vehicle has been projected and built for the off-road use. The employment on asphalted roads and on roads opened to traffic needs of some precautions.

This ATV is in specification with both the noise levels laws and the standards for spark arrested on exhaust box, in force for the off-road vehicle at the building moment.

Please, check the laws, which regulate the local circulation, before using the vehicle.

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LOCATION OF THE "WARNING AND SPECIFICATION LABELS"



Read and understand all of the labels on your quad.
They contain important informations for safe and proper operation of your quad.
In case of doubt, consult the distributor or an authorized dealer.



Never remove any labels from your quad. If a label becomes difficult to read or comes off, a replacement label is available from your dealer..

1 - WARNING



Some indications which are contained in the 1 and 4 labels, that you find on your vehicle, are referred to the Countries where the ATV is not homologated for the employment on road or for the passenger transport. Even if in Italy it is not compulsory, the use of the helmet is advisable. NEVER use the vehicle under the effect of substances, which may alter the driving abilities.

4 - WARNING

This label is not referred to the Countries where the vehicle is NOT homologated for the passenger transport.

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LOADING LIMIT/ WARNING

(Front luggage-rack)
30kg (66 lbs)
NEVER sit in this point.

2 - WARNING



Operating this ATV if you are under the age of 16 increased your chance of severe injury or death.

NEVER operate this ATV if you are under age 16..

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LOADING LIMIT/WARNING

(Rear luggage-rack)
45 kg (99 lbs)
NEVER sit in this point.

3 - WARNING

Improper tire pressure or overloading can cause loss of control.

Loss of control can result in severe injury or death.

OPERATING TIRE PRESSURE: set with tires cold.

- Recommended:
FRONT 0,25 bar = kgf/cm².
REAR 0,25 bar = kgf/cm².
- Minimum
FRONT 0,22 bar = kgf/cm².
REAR 0,22 bar = kgf/cm².
- Never set tire pressure below minimum. It could cause the tire to dislodge from the rim.

LOADING/TRAILER TOWING

CHECK IF THE TOWING OF A BARROW IS ALLOWED.

- Cargo or a trailer can affect stability and handling.
Read owner's manual before loading or towing.
- When loading with cargo or towing a trailer, reduce speed and allow more room to stop.
- Avoid hills and rough terrain.

Maximum Vehicle Load: 180 kg, (396 lbs), includes weight of operator, cargo and accessories (and if applicable, trailer tongue weight).

SECURITY INFORMATION

WHEN YOU DRIVE AN ATV YOU MUST BE VERY CAREFUL

An ATV reacts differently from the other vehicles, like motorcycle and cars. The wrong use may cause rapidly a crash or the tipping, both during the normal manoeuvres and bending or overtaking hills and obstacles.

THE NON-OBSERVANCE OF THE FOLLOWING DIRECTIONS COULD CAUSE SERIOUS INJURIES

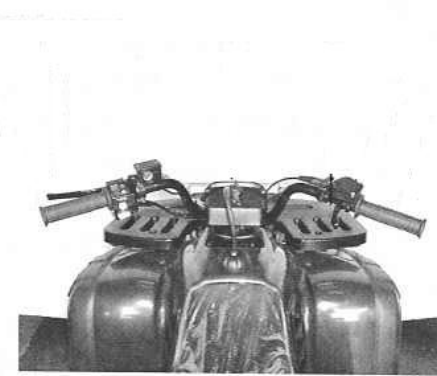
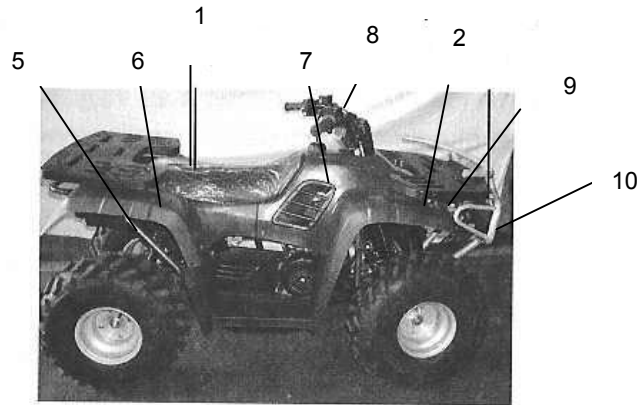
- Read carefully the manual and the labels, following the procedures which are described.
- NEVER use an ATV without an adequate period of apprenticeship.
- If you are under the age of 16, you should not use an ATV with a higher displacement than 50 cc.
- The passenger transport needs more caution.
- Driving on roads opened to traffic or on asphalted surfaces, needs a particular care.
- It is advisable the use of the helmet and of adequate cloths, which are composed by gloves, robust shoes, a jacket with sleeves and long trousers.
- NEVER use the vehicle, after having substances, which may alter the driving ability
- Do not drive , keeping an excessive speed, compared to your abilities and to the route conditions.
- NEVER do jumps, rearings, or other acrobatics.

- Always check your ATV, before using it, to verify its security during the emploi.
- Using the ATV, always keep both the hands on the handlebar and the feet on the running boards.
- Do not use the ATV in rivers with strong currents or in deeper waters than 25 cm. (10 inch.).
- Always use tires of the type and of the measures, which are specified in this manual and pump them at the pressures indicated in the manual.
- Do not change the ATV, installing or using unsuitable accessories.
- Do not exceed the loading capacity, which is established for your ATV . The loading must be suitably arranged and fixed. Regulate the speed and follow the instructions of this manual, regarding the loading and the towing of a barrow. Keep a bigger security distance in case of braking.

WARNING

- Always switch off the engine, during the refuelling.
- Do not start the engine or drive the vehicle in closed places to avoid potential risks.

DESCRIPTION AND MACHINE IDENTIFICATION

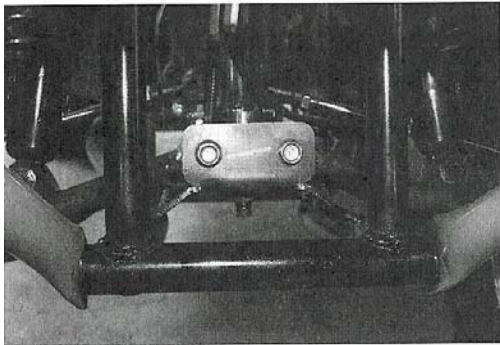


1. Battery
2. Headlight
3. Seat lock
4. Rear bumper
5. Handlebar
6. Rear brake lever
7. Main switch
8. Throttle lever
9. Speed limiter
10. Front brake lever

IDENTIFICATION NUMBERS RECORD

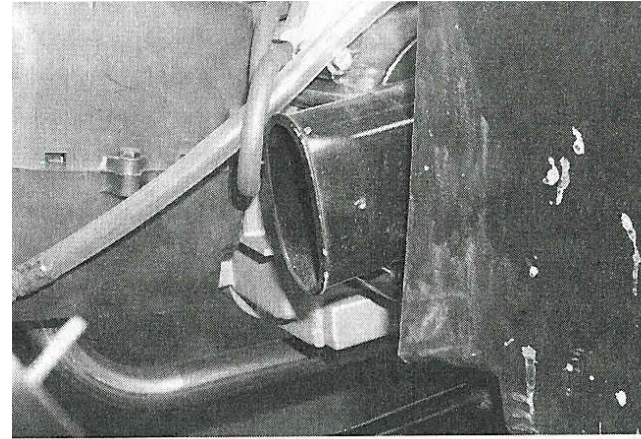
Record the vehicle identification number and engine I.D. number in the spaces provided for assistance when ordering spare parts from dealer or for reference in case the vehicle is stolen.

1. VEHICLE IDENTIFICATION NUMBER



The vehicle identification number is stamped on the frame.

2. ENGINE I.D. NUMBER



Note: The vehicle identification number is used to identify your ATV. The information of vehicle identification number and engine I.D. number will be needed to order spare parts from your dealer.

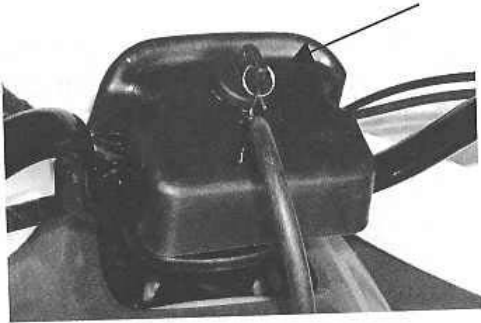
CONTROL FUNCTIONS

Main switch

Functions of the respective switch positions are as follows:

ON: Engine can be started only at this position and the headlight and taillight come on when the light switch is on.

OFF: All electrical circuits are switched off. The key can be removed in this position.

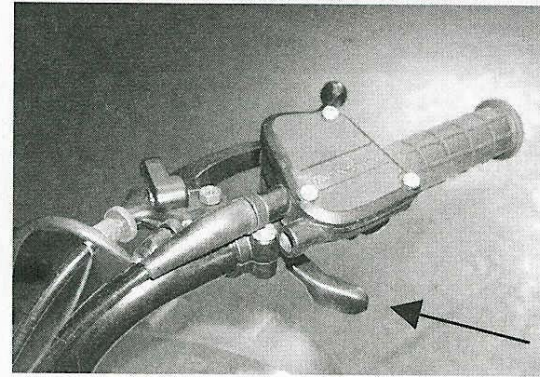


Throttle Lever

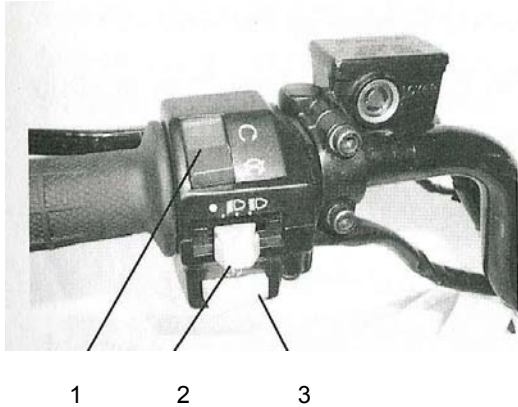
Once the engine is running, movement of the throttle lever will increase the engine speed.

Regulate the speed of the engine by varying the throttle position. Because the throttle is spring-loaded, the engine will decelerate, and the engine will return to an idle any time the finger is removed from the throttle lever.

Before starting the engine, check the throttle to be sure it is operating smoothly. Make sure it returns to the idle position as soon as the lever is released.



Handlebar switches



1. Engine stop button
2. Lights switch
3. Start button

Engine stop button

The engine stop button checks the switching on and it can be used every time it is necessary to stop the motor, above all in case of emergency.

The motor cannot be started or works when the stop button is located in the position.

Start button

Pressing this button, the starter starts the motor.

CAUTION:

See starting instructions prior to starting engine.

Lights switch

Turn the lights switch to the position ON to switch on the position lights and the rear-light.

CAUTION:

Do not use the half-lights when the motor is stopped for more than 20 minutes. The battery could discharge and for this reason the starter may not work correctly. If it will happen, remove the battery and recharge it.



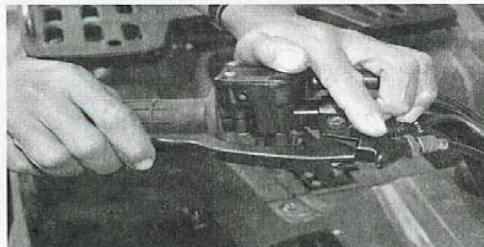
Front brake lever

The front brake is located on the right handlebar. Pull it toward the handlebar to apply the front brake or parking brake.



Foot brake pedal

The brake pedal is located on the right side of the vehicle. Push down on the pedal to apply the rear brake.



Parking Brake

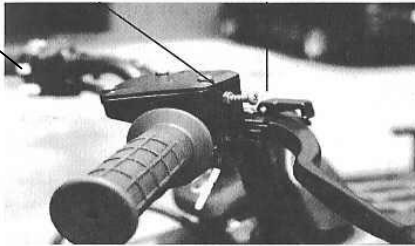
Apply the brake lever while pushing the stopper, then push in the stopper to apply the parking brake. Squeeze the front brake lever to release the parking brake.

Speed limiter

The speed limiter keeps the throttle from fully opening, even when the throttle lever is pushed to the maximum. Screwing in the adjuster limits the maximum engine power available and decreases the maximum speed of the ATV.

Locknut

Adjuster

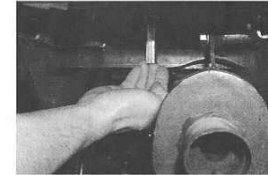


WARNING:

Do not turn the speed adjuster out more than 12 mm.
Always make sure the throttle lever free play is 3~5mm (0,12~0,20in.).

Seat

To remove the seat, pull the seat lock lever upward and pull up the seat at the rear.



To install the seat, insert the lobe on the seat front into the receptacle on the frame and push down the seat at the rear.



Fuel tank cap

Remove the fuel tank cap by turning it counterclockwise.

Automotive gasoline with octane number of 91 or higher may be used.

After refueling, be sure to tighten the tank cap firmly.



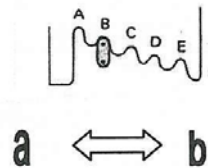
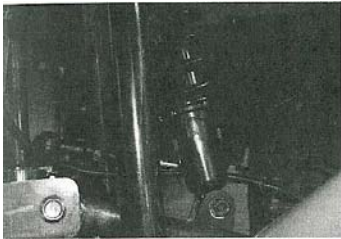
Front shock absorber adjustment

The spring preload can be adjusted to suit the vehicle's load and riding conditions.

Spring preload adjustment :

To increase the spring preload, turn the adjuster in direction a.

To decrease the spring preload, turn the adjuster in direction b.



Standard position: A

A—Minimum (Soft) E—Maximum (Hard)

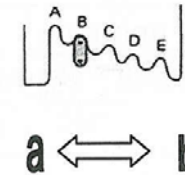
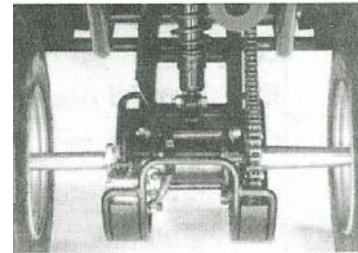
Rear shock absorber adjustment

The spring preload can be adjusted to suit the vehicle's load and riding conditions.

Spring preload adjustment :

To increase the spring preload, turn the adjuster in direction a.

To decrease the spring preload, turn the adjuster in direction b.



Standard position: A

WARNING:

Uneven adjustment on different sides can cause poor handling and loss of stability.

PRE-OPEATION CHECKS

Before using this ATV, check the following points:

ITEM	ROUTINE
Brakes	Check operation, free plqy, fluid level and fluid leakage. Fill with DOT 4 (or DOT 3) brake fluid if necessary.
Parking brake	Check operation, condition and cable free play.
Fuel tank	Check fuel level. Fill with fuel if necessary.
Engine oil	Check oil level. Fill with oil if necessary.
Throttle	Check for proper throttle cable operation.
Wheels and tires	Check tire pressure, wear and damage.
Fittings and Fasteners	Check all fittings and fasteners.
Lights	Check for proper operation.
Batteriy	Check fluid level. Fill with didtilled water if necessary.

ATTENTION:

Always check each item in the above list prior to operating your ATV.

Front and rear brakes

1. Check the operation and free play of the levers and pedal.
They should move smoothly and there should be a firm feeling when the brakes are applied. If not, have the vehicle inspected by your dealer.
2. Brake fluid level.
Check the brake fluid level. Add fluid if necessary.
Recommended brake fluid: DOT 4.

NOTE: If DOT 4 is not available, DOT 3 can be used.

3. Brake fluid leakage.

Check to see if any brake fluid is leaking out of the pipe joints or master cylinder.

Apply the brakes firmly for one minute. If there is any leaking, have the vehicle inspected by your dealer.

4. Brake operation

Test the brakes at slow speed after starting to make sure they are working properly. If the brakes do not provide proper braking performance, inspect the brake pads for wear.

Fuel:

Make sure there is sufficient fuel in the tank.

Fuel tank capacity:

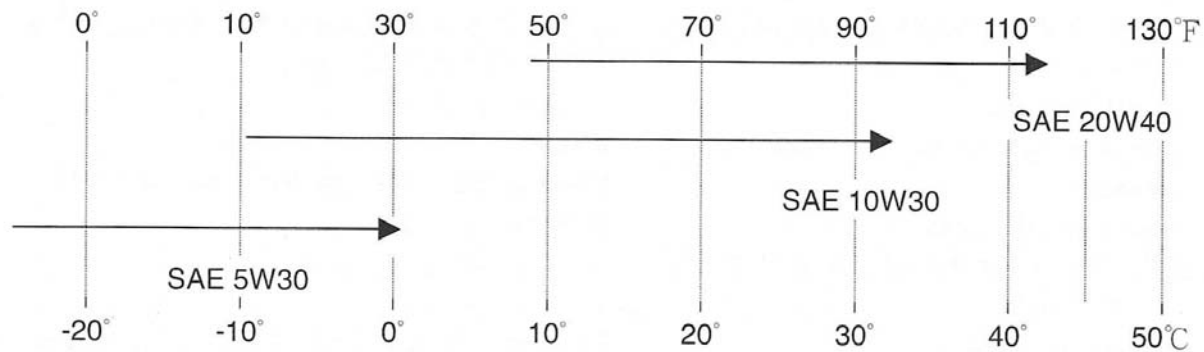
Total: 5,6 L (1,5 gal.)

The engine has been designed to use regular gasoline with RON of 91 or higher.

Engine oil:

Make sure the engine oil is at the specified level. Add oil if necessary.

Recommended oil:



Recommended engine oil classification: API Service SE, SF, SG type or higher.

ATTENTION: Do not add any anti-friction modifier to ensure proper clutch function.

Oil quantity in engine: 1L (1 qt.).

Throttle lever:

Check to see that the throttle lever operate correctly. It must open smoothly and spring back to idle position when released. Repair if necessary for proper operation.

Lights:

Check the headlight and taillight to make sure they are in working condition. Repair if necessary for proper operation.

Switches:

Check the operation of the headlight switch, engine stop switch and any other switches. Repair if necessary for proper operation.

Battery:

Check fluid level and top-off if necessary. Use only distilled water if refilling.

Tires:

In order to have the highest efficiency & safety operation, please pay attention to

The follows:

1 Use the following tires:

	Measure
Front	21x7x10
Rear	22x10x8

2. The tires should be set to the recommended pressure.

Recommended tire pressure:

Front 25 Kpa (0,25kgf/cm², 3,6 psi)

Rear 25 kPa (0,25kgf/cm², 3,6 psi)

Check and adjust tire pressures when the tires are cold.

Tire pressures must be equal on both sides.

3. Tire pressure below the minimum specified could cause the tire to dislodge from the rim under severe riding conditions.

Minimums tire pressure:

Front 0,22 kPa (0,22kgf/cm², 3,2 psi)

Rear 0,22 kPa (0,22kgf/cm², 3,2 psi)

4. **ATTENTION! Use no more than the following pressures when seating the tire beads.**

Front 250 kPa (2,5 kgf/cm², 3,6 psi)

Rear 250 kPa (2,5 kgf/cm², 3,6 psi)

Higher pressures may cause the tire to burst. Inflate the tires very slowly and carefully.

Fast inflation could cause the tire to burst.

5. The wear limit

When the tire groove decreases to 3 mm (0,12 in.) due to wear, replace the tire.

OPERATION

WARNING:

Operation ATV without being familiar with all controls is extremely dangerous.

Freezing control cables in cold weather is extremely dangerous. Make sure everything is working smoothly before starting.

To start out:

1. Release the throttle lever.

ATTENTION:

Always close the throttle while shifting gears. Otherwise, damage to the engine and drive train may result.

CAUTION:

This procedure must be used on all the ATV models (includes the 125 with automatic gear) to go into reverse: the vehicle must be motionless and the engine should run at minimum revolutions otherwise it may damage the transmission.

HOW TO USE THE GEAR (ONLY FOR THE 200 MODEL).

To accelerate:

2. Open the throttle gradually.
3. Once the vehicle has attained adequate speed, release the throttle lever.

4. Shift into second gear and release the shift pedal.
5. Open the throttle gradually.
6. Follow the same procedure when shifting to the next higher gear.

To decelerate:

When slowing down or stopping, release the throttle and apply the brakes smoothly and evenly. As you slow down, shift to a lower gear.

Be sure that the engine has sufficiently slowed before engaging a lower gear.

ENGINE BRAKE-IN

ATTENTION: The first 20 Hrs for engine break-in is very important, never exceed the running condition listed below:

1. 0-10 hours:

Avoid continuous operation above half throttle.

Allow a cooling off period of five to ten minutes after every hour of operation. Vary the speed of the vehicle from time to time. Do not operate it at one set throttle position.

2. 10-20 hours:

Avoid prolonged operation above $\frac{3}{4}$ throttle.

Rev the vehicle freely through the gears but do not use full throttle at any time.

3. After break-in

Avoid prolonged full throttle operation. Vary speeds occasionally.

Parking:

When parking, stop the engine and shift into neutral.

Turn the fuel cock to "OFF" and apply the parking brake.

Parking on a slope:

Avoid parking on slopes. If you must park on an incline, put the engine in a low gear, apply the parking brake, and block the wheels with rocks or other objects.

ATTENTION: MAXIMUM LOADING LIMIT

Vehicle loading limit (total weight of cargo, rider and accessories, and tongue weight): 150 kg. (264 lb).

PERIODIC SERVICE

PERIODIC SERVICE/LUBRIFICATION

ITEM	ROUTINE	INITIAL			EVERY	
		1 month	3 months	6 months	6 months	1 year
Valves	Check valve clearance Adjust if necessary	X		X	X	X
Spark plug	Check condition Adjust gap and clean Replace if necessary	X	X	X	X	X
Air filter	Clean Replace if necessary	Every 20 ~ 40 hours (More often in wet or dust areas.)				
Carburetor	Check idle speed/starter operation Adjust if necessary		X	X	X	X
Cylinder head cover breather system	Check breather hose for cracks or damage Replace if necessary			X	X	X
Exhaust system	Check leakage Retighten if necessary Replace gasket if necessary			X	X	X

ITEM	ROUTINE	INITIAL			EVERY	
		1 month	3 months	6 months	6 months	1 year
Fuel line	Check fuel hose for cracks or damage Replace if necessary			X	X	X
Engine oil	Check oil level weekly Replace (Warm engine before draining.)	X		X	X	X
Engine oil strainer	Clean	X		X		X
Brake	Check operation/fluid leakage Correct if necessary	X	X	X	X	X
Tires	Check pressure and wear Replace if damaged	X	X	X	X	X
Wheel bearings	Check bearing assembly for looseness/damaged Replace if damaged	X		X	X	X
Steering system	Check operation Replace if damaged Check toe-in Adjust if necessary	X	X	X	X	X

ITEM	ROUTINE	INITIAL			EVERY	
		1 month	3 months	6 months	6 months	1 year
Battery	Check specific gravity Check that the breather hose is positioned properly Check liquid height	X	X	X	X	X

WARNING:
Never service the engine while still running!

Engine oil

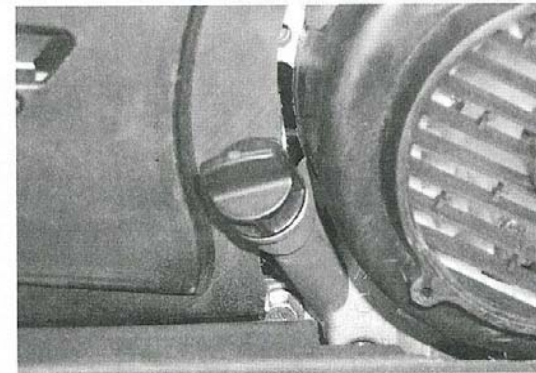
1. Engine oil level measurement
 - a. Place the vehicle on a level place.
 - b. Warm up the engine for several minutes and stop it.
 - c. Wait a few minutes until the oil level settles before checking.
 - d. Remove the dipstick and wipe it off with a clean rag. Insert the dipstick in the filter hole without screwing it in.
 - e. Remove the dipstick and inspect the oil level.
 - f. The oil level should be between the maximum and minimum marks. If the level is low, add oil to raise it to raise it to the proper level.

CAUTION:

Be sure no foreign material enters the crankcase.

2. Engine oil replacement and oil strainer cleaning

- a. Place the vehicle on a level place.
- b. Warm up the engine for several minutes and stop it.
- c. Place a container under the engine.
- d. Remove the dipstick and drain plug to drain the oil.

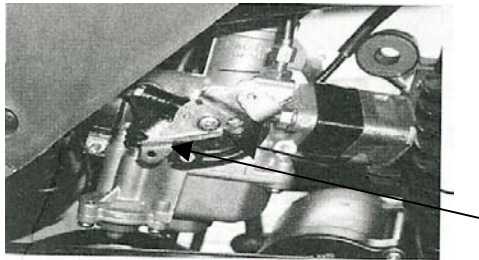


Idle speed adjustment

NOTE: for this operation a diagnostic instrument must be used (Revolution counter).

1. Start the engine and warm it up for a few minutes at approximately 1,000 to 2,000 r/min. Occasionally rev the engine to 4,000 to 5,000 r/min. The engine is warm when it quickly responds to the throttle.
2. Connect the tachometer and set the idle to the specified idling speed by adjusting the throttle stop screw. Turn the screw into to increase engine speed, and out to decrease engine speed.

SPECIFIED IDLE SPEED: 1.700 rpm +/- 100



Throttle lever adjustment

NOTE: Adjust the engine idling speed before adjusting the throttle lever free play.

1. Loosen the locknut.
2. Turn the adjusting bolt until the throttle lever free play is 3 ~ 5 mm (0,12 ~ 0,20 in).
3. Tighten the locknut.



1. Locknut
2. Adjusting bolt
 - a. 3-5 mm. (0.12-0.20 in.)

Inspecting the brake fluid level

Insufficient brake fluid may let air enter the brake system, possibly causing the brakes to become ineffective.

Before riding, check that the brake fluid is above the lower level and replenish when necessary.

Use only the designated quality brake fluid.

Recommended brake fluid DOT 4.

NOTE:

If DOT 4 is not available, DOT 3 can be used.

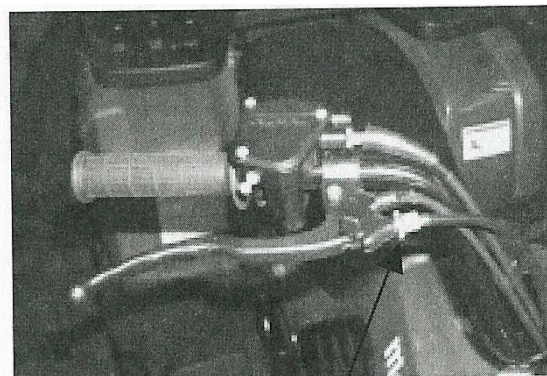


1. minimum level mark "LOWER"

Front brake lever free play adjustment

The front brake lever free play should be 20 ~ 25 mm (0,80 ~ 1,0 in). If the free play is incorrect, adjust it as follows.

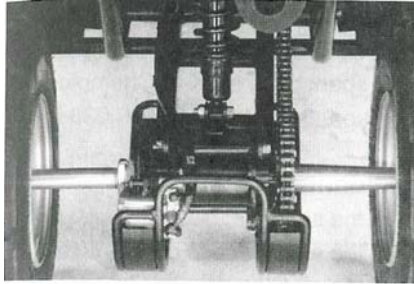
1. Adjust the screw under the brake lever with finger.
Adjust same turns of screw on both side of brake.



Brake level lubrication

Lubricate the pivot of each lever and pedal.
Use SAE 10W30 motor oil.

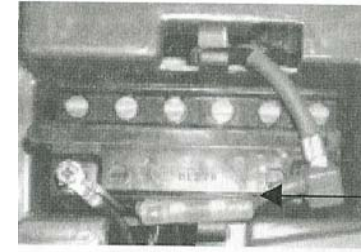
Drive Chain Adjustment



1. Unlock the fastening screw of swing arm.
2. Swing the rear axle bearing holder back and forth to reach suitable chain tension.
3. Lock the fastening screw of swing arm.

Fuse replacement

If the fuse is blown. Turn off the main switch and install a new fuse of the specified amperage. Then turn on the switches. If the fuse immediately blows again, consult your dealer.
Specified fuse: 30 A.



1. Main fuse

WARNING:

Never use an improper fuse.

An improper fuse can cause damage to the electrical system which could lead to a fire.

CAUTION:

To prevent accidental short-circuiting, turn off the main switch when checking or replacing a fuse.

Replacing the battery fluid

A poorly maintained battery will corrode and discharge quickly. The battery fluid should be checked at least once a month.

1. The level should be between the upper and lower level marks. Use only distilled water if refilling is necessary.



1) Maximum level mark "UPPER LEVEL".

2) Minimum level mark "MINIMUM LEVEL".

Replacing the headlight bulb

If the headlight bulb is burnt, remove the headlight unit assembly, take out the defective bulb and replace a new one.

Spark plug inspection

NOTE:

STANDARD spark plug: NGK or CHAMPION

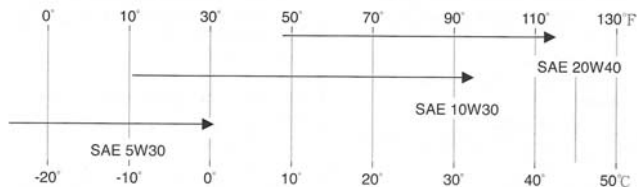
Spark plug gap: 0.6-0.7 mm. (0.024-0.028 in.)

Air filter cleaning

1. Remove the seat.
2. Remove the air filter case cover.
3. Remove the air filter element, and separate it from the guide.
4. Blow the dust on element with air or replace it.

TECHNICAL CHARACTERISTICS

MODEL	QUAD DX125
Dimensions: Overall length Overall width Overall height Wheel base Minimum ground clearance Minimum turning radius	1,660 mm 900 mm 1,070 mm 750 mm 1,090 mm 150 mm
Basic weight: WITH OIL AND FULL FUEL TANK	150 kg
Engine: Engine type Cylinder arrangement Displacement Bore x stroke Compression ratio Starting system Lubrification system	Forced air-cooled, 4 stroke, OHC Forward inclined single cylinder 124 CC 52,4 x 57,8 mm 9,4 : 1 Electric starter / kick starter Wet pump

MODEL	QUAD DX125
Engine oil:	 The chart shows temperature ranges in Fahrenheit (top) and Celsius (bottom) for three SAE oil grades. SAE 5W30 is recommended for temperatures from -20°F to 0°F. SAE 10W30 is recommended for temperatures from -10°F to 30°F. SAE 20W40 is recommended for temperatures from 0°F to 50°F. The chart also shows a transition point at 110°F (40°C) where SAE 20W40 becomes the primary recommendation for higher temperatures.
Recommended engine oil classification :	Type API Service SE,SF,SG or higher.
Quantity	1.0 L.
Air filter:	Dry element
Fuel:	
Type	Unleaded fuel
Fuel tank capacity	5,6 L
Carburetor:	
Type/quantity	Keihin/Reinmech PD-24D
Manufacturer	
Spark plug:	
Type/Manufacturer	NGK or Champion
Spark plug gap	0.6-0.7 mm

MODEL		QUAD DX125	
Chassis:			
Frame type		En tubes an acier à haute résistance	
Caster angle		4°	
Transmission:			
Primary reduction system		CVT	
Secondary reduction system		Chain	
Secondary reduction ratio		Z 17-34	
Transmission type		Automatic	
Tire:			
Type		Tubeless	
Size		Front AT 20 x 7-8"	Rear AT 20 x 9-8"
Brake:			
Front brake	Type	Dual drum brake	
	Operation	Right hand operation	
Rear brake	Type	Single disc brake	
	Operation	Left hand operation	
Suspension:			
Front suspension		Single wishbone	
Rear suspension		Swing-arm	

MODEL	QUAD DX125
Shock absorber: Front Rear	Coil spring/Oil damper Coil spring/Oil damper
Wheel travel: Front Rear	150 mm 180 mm
Electrical: Ignition system Generator system Battery/ type/voltage/capacity	CDI CDI magneto 12V-
Bulb voltage, wattage x quantity: Headlight Taillight	12V, 30w/30W x 2 12V, 7,5W x 1

MAINTENANCE RECORD

Copies of work orders and/or receipts for parts you purchase and install will be required to document maintenance done in accordance with the warranty. The chart below is printed only as a reminder to you that the maintenance work is required. It is not acceptable proof of maintenance work.

MAINTENANCE INTERVAL	DATE OF SERVICE	MILEAGE	SERVICING DEALER NAME AND ADDRESS	REMARKS
1 month				
2 months				
3 months				
4 months				
5 months				
6 months				
12 months				
18 months				
24 months				
30 months				
36 months				
48 months				
54 months				
60 months				

CAUTION: to improve the product, the buider reserve to change the building characteristics, without the notice duty. If your vehicle building characteristics would be different than what is described in the previous pages or in case of doubt during the consultation of this manual, address to the dealer or to an authorized assistance center.