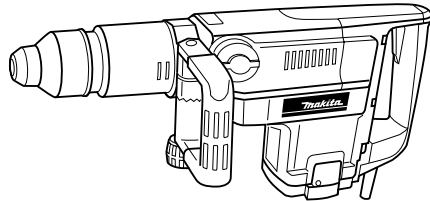




Rotary Hammer

50 mm (2")

MODEL HR5001C



003102



I N S T R U C T I O N M A N U A L

⚠ WARNING:

For your personal safety, READ and UNDERSTAND before using.
SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE.

www.makitatools.com

SPECIFICATIONS

Model		HR5001C
Capacities	Carbide-tipped bit	50 mm (2")
	Core bit	160 mm (6-1/4")
No load speed (RPM)		120 - 240/min.
Blows per minute		1,100 - 2,150
Overall length		610 mm (24")
Net weight		10 kg (22 lbs)

- Manufacturer reserves the right to change specifications without notice.
- Specifications may differ from country to country.

GENERAL SAFETY RULES

USA002-2

(For All Tools)

⚠ WARNING:
Read and understand all instructions. Failure to follow all instructions listed below, may result in electric shock, fire and/or serious personal injury.

SAVE THESE INSTRUCTIONS

Work Area

1. **Keep your work area clean and well lit.** Cluttered benches and dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust.** Power tools create sparks which may ignite the dust or fumes.

3. **Keep bystanders, children, and visitors away while operating a power tool.** Distractions can cause you to lose control.

Electrical Safety

4. **Double insulated tools are equipped with a polarized plug (one blade is wider than the other.) This plug will fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install a polarized outlet. Do not**

change the plug in any way. Double insulation  eliminates the need for the three wire grounded power cord and grounded power supply system.

5. **Avoid body contact with grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is grounded.
6. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
7. **Do not abuse the cord. Never use the cord to carry the tools or pull the plug from an outlet. Keep cord away from heat, oil, sharp edges or moving parts. Replace damaged cords immediately.** Damaged cords increase the risk of electric shock.
8. **When operating a power tool outside, use an outdoor extension cord marked “W-A” or “W”.** These cords are rated for outdoor use and reduce the risk of electric shock.

Personal Safety

9. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use tool while tired or under the influence of drugs, alcohol, or medication.** A moment of inattention while operating power tools may result in serious personal injury.
10. **Dress properly. Do not wear loose clothing or jewelry. Contain long hair. Keep your hair, clothing, and gloves away from moving parts.** Loose clothes, jewelry, or long hair can be caught in moving parts.
11. **Avoid accidental starting. Be sure switch is off before plugging in.** Carrying tools with your finger on the switch or plugging in tools that have the switch on invites accidents.
12. **Remove adjusting keys or wrenches before turning the tool on.** A wrench or a key that is left attached to a rotating part of the tool may result in personal injury.
13. **Do not overreach. Keep proper footing and balance at all times.** Proper footing and

balance enables better control of the tool in unexpected situations.

14. **Use safety equipment. Always wear eye protection.** Dust mask, non-skid safety shoes, hard hat, or hearing protection must be used for appropriate conditions. Ordinary eye or sun glasses are NOT eye protection.

Tool Use and Care

15. **Use clamps or other practical way to secure and support the workpiece to a stable platform.** Holding the work by hand or against your body is unstable and may lead to loss of control.
16. **Do not force tool. Use the correct tool for your application.** The correct tool will do the job better and safer at the rate for which it is designed.
17. **Do not use tool if switch does not turn it on or off.** Any tool that cannot be controlled with the switch is dangerous and must be repaired.
18. **Disconnect the plug from the power source before making any adjustments, changing accessories, or storing the tool.** Such preventive safety measures reduce the risk of starting the tool accidentally.
19. **Store idle tools out of reach of children and other untrained persons.** Tools are dangerous in the hands of untrained users.
20. **Maintain tools with care. Keep cutting tools sharp and clean.** Properly maintained tools with sharp cutting edges are less likely to bind and are easier to control.
21. **Check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the tools operation. If damaged, have the tool serviced before using.** Many accidents are caused by poorly maintained tools.
22. **Use only accessories that are recommended by the manufacturer for your model.** Accessories that may be suitable for one tool, may become hazardous when used on another tool.

SERVICE

23. Tool service must be performed only by qualified repair personnel. Service or maintenance performed by unqualified personnel could result in a risk of injury.

24. When servicing a tool, use only identical replacement parts. Follow instructions in the Maintenance section of this manual. Use of unauthorized parts or failure to follow Maintenance instructions may create a risk of electric shock or injury.

USE PROPER EXTENSION CORD: Make sure your extension cord is in good condition. When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. Table 1 shows the correct size to use depending on cord length and nameplate ampere rating. If in doubt, use the next heavier gage. The smaller the gage number, the heavier the cord.

Table 1: Minimum gage for cord

Ampere Rating		Volts	Total length of cord in feet			
		120 V	25 ft.	50 ft.	100 ft.	150 ft.
More Than	Not More Than	AWG				
0	6		18	16	16	14
6	10		18	16	14	12
10	12		16	16	14	12
12	16		14	12	Not Recommended	

SPECIFIC SAFETY RULES

USB010-2

DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to rotary hammer safety rules. If you use this tool unsafely or incorrectly, you can suffer serious personal injury.

1. Hold tools by insulated gripping surfaces when performing an operation where the cutting tool may contact hidden wiring or its own cord. Contact with a “live” wire will make exposed metal parts of the tool “live” and shock the operator.

2. Wear ear protectors when using the tool for extended periods. Prolonged exposure to high intensity noise can cause hearing loss.
3. Wear a hard hat (safety helmet), safety glasses and/or face shield. Ordinary eye or sun glasses are NOT safety glasses. It is also highly recommended that you wear a dust mask and thickly padded gloves.

4. Be sure the bit is secured in place before operation.

5. Under normal operation, the tool is designed to produce vibration. The screws can come loose easily, causing a

-
- breakdown or accident. Check tightness of screws carefully before operation.
6. In cold weather or when the tool has not been used for a long time, let the tool warm up for a while by operating it under no load. This will loosen up the lubrication. Without proper warm-up, hammering operation is difficult.
 7. Always be sure you have a firm footing. Be sure no one is below when using the tool in high locations.
 8. Hold the tool firmly with both hands.
 9. Keep hands away from moving parts.
 10. Do not leave the tool running. Operate the tool only when hand-held.
 11. Do not point the tool at any one in the area when operating. The bit could fly out and injure someone seriously.
 12. Do not touch the bit or parts close to the bit immediately after operation; they may be extremely hot and could burn your skin.
 13. Some material contains chemicals which may be toxic. Take caution to prevent dust inhalation and skin contact. Follow material supplier safety data.
-

SAVE THESE INSTRUCTIONS

 **WARNING:**
MISUSE or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

SYMBOLS

USD202-2

The followings show the symbols used for tool.

V volts

A amperes

Hz hertz

 alternating current

n_0 no load speed

 Class II Construction

.../min..... revolutions or reciprocation per minute

 number of blow

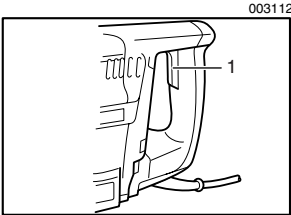
FUNCTIONAL DESCRIPTION

-  **CAUTION:**
- Always be sure that the tool is switched off and unplugged before adjusting or checking function on the tool.

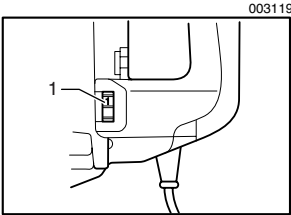
Switch action

-  **CAUTION:**
- Before plugging in the tool, always check to see that the switch trigger actuates properly and returns to the “OFF” position when released.

To start the tool, simply pull the switch trigger. Release the switch trigger to stop.



1. Switch trigger



1. Adjusting dial

Speed change

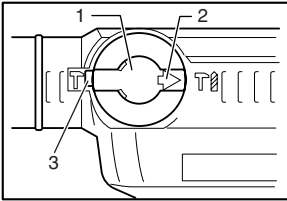
The revolutions and blows per minute can be adjusted just by turning the adjusting dial. The dial is marked 1 (lowest speed) to 6 (full speed). Refer to the table below for the relationship between the number settings on the adjusting dial and the revolutions/blows per minute.

Number on adjusting dial	Revolutions per minute	Blowsper minute
6	240	2,150
5	230	2,050
4	200	1,800
3	170	1,500
2	130	1,200
1	120	1,100

-  **CAUTION:**
- If the tool is operated continuously at low speeds for a long time, the motor will get overloaded, resulting in tool malfunction.
 - The speed adjusting dial can be turned only as far as 6 and back to 1. Do not force it past 6 or 1, or the speed adjusting function may no longer work.

Selecting the action mode

003130

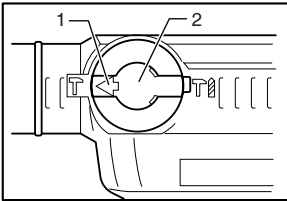


1. Change lever
2. Pointer
3. Lock button

Rotation with hammering

For drilling in concrete, masonry, etc., depress the lock button and rotate the change lever so that the pointer points to the **HT** symbol. Use a tungsten-carbide tipped bit.

003135



1. Pointer
2. Change lever

Hammering only

For chipping, scaling or demolition operations, depress the lock button and rotate the change lever so that the pointer points to the **T** symbol. Use a bull point, cold chisel, scaling chisel, etc.

⚠ CAUTION:

- Do not rotate the change lever when the tool is running under load. The tool will be damaged.
- To avoid rapid wear on the mode change mechanism, be sure that the change lever is always positively located in one of the two action mode positions.

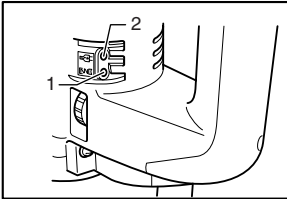
Torque limiter

The torque limiter will actuate when a certain torque level is reached. The motor will disengage from the output shaft. When this happens, the bit will stop turning.

⚠ CAUTION:

- As soon as the torque limiter actuates, switch off the tool immediately. This will help prevent premature wear of the tool.

003138



1. Service indicator lamp (red)
2. Power-ON indicator lamp (green)

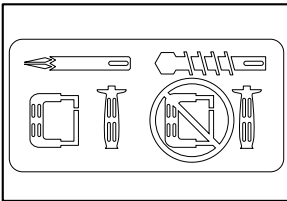
Indicator lamp

The green power-ON indicator lamp lights up when the tool is switched ON. If the indicator lamp is lit but the tool does not start, the carbon brushes may be worn out, or the electric circuit or the motor may be defective. If the indicator lamp does not light up and the tool does not start, the ON/OFF switch or the mains cord may be defective.

The red service indicator lamp lights up when the carbon brushes are nearly worn out to indicate that the tool needs servicing. After approx. 8 hours of use, the motor will automatically be shut off.

ASSEMBLY

003139



Side handle

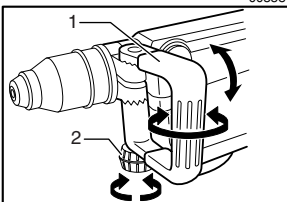
⚠ CAUTION:

- Always be sure that the tool is switched off and unplugged before carrying out any work on the tool.

- Use the side handle only when chipping, scaling or demolishing. Do not use it when drilling in concrete, masonry, etc. The tool cannot be held properly with this side handle when drilling.

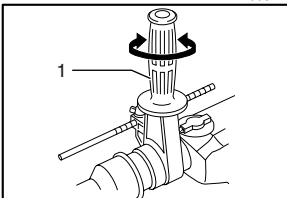
The side handle can be swung 360° on the vertical and secured at any desired position. It also secures at eight different positions back and forth on the horizontal. Just loosen the clamp nut to swing the side handle to a desired position. Then tighten the clamp nut securely.

003581



1. Side handle
2. Clamp nut

003147



1. Side grip

Side grip

⚠ CAUTION:

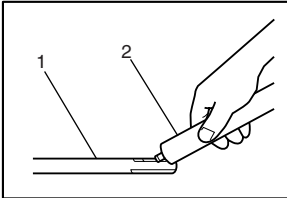
- Always use the side grip to ensure operating safety when drilling in concrete, masonry, etc.

The side grip swings around to either side, allowing easy handling of the tool in any position. Loosen the side grip by turning it counterclockwise, swing it to the desired position and then tighten it by turning clockwise.

Bit grease (optional accessory)

Coat the bit shank head beforehand with a small amount of bit grease (about 0.5 -1 g; 0.02 - 0.04 oz.). This chuck lubrication assures smooth action and longer service life.

003150

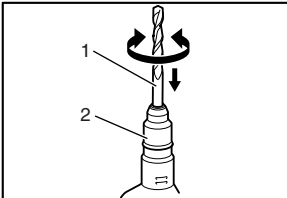


- 1. Bit shank
- 2. Bit grease

Installing or removing the bit

Clean the bit shank and apply bit grease before installing the bit.

003161



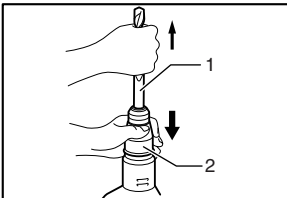
- 1. Bit
- 2. Chuck cover

Insert the bit into the tool. Turn the bit and push it in until it engages.

If the bit cannot be pushed in, remove the bit. Pull the chuck cover down a couple of times. Then insert the bit again. Turn the bit and push it in until it engages.

After installing, always make sure that the bit is securely held in place by trying to pull it out.

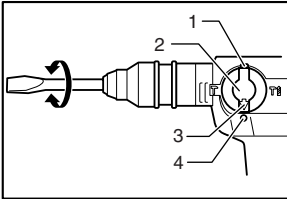
003168



- 1. Bit
- 2. Chuck cover

To remove the bit, pull the chuck cover down all the way and pull the bit out.

003172

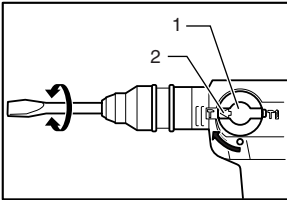


1. Lock button
2. Change lever
3. Pointer
4. "O" symbol

Bit angle (when chipping, scaling or demolishing)

The bit can be secured at 12 different angles. To change the bit angle, depress the lock button and rotate the change lever so that the pointer points to the "O" symbol. Turn the bit to the desired angle.

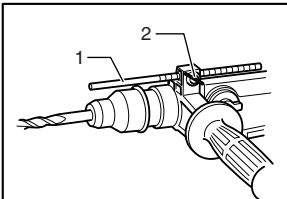
003176



1. Change lever
2. Pointer

Depress the lock button and rotate the change lever so that the pointer points to the  symbol. Then make sure that the bit is securely held in place by turning it slightly.

003184



1. Depth gauge
2. Clamp screw

Depth gauge

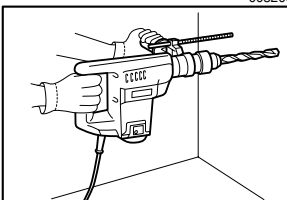
The depth gauge is convenient for drilling holes of uniform depth. Insert the depth gauge into the hole in the grip base. Adjust the depth gauge to the desired depth and then tighten the clamp screw to secure the depth gauge.

NOTE:

- The depth gauge cannot be used at the position where the depth gauge strikes against the tool body.

OPERATION

003200



Hammer drilling operation

Set the change lever to the  symbol.

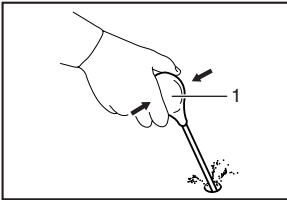
Position the bit at the desired location for the hole, then pull the switch trigger. Do not force the tool. Light pressure gives best results. Keep the tool in position and prevent it from slipping away from the hole.

Do not apply more pressure when the hole becomes clogged with chips or particles. Instead, run the tool at an idle, then remove the bit partially from the hole. By repeating this several times, the hole will be cleaned out and normal drilling may be resumed.

⚠ CAUTION:

- There is a tremendous and sudden twisting force exerted on the tool/bit at the time of hole break-through, when the hole becomes clogged with chips and particles, or when striking reinforcing rods embedded in the concrete. Always use the side grip (auxiliary handle) and firmly hold the tool by both side grip and switch handle during operations. Failure to do so may result in the loss of control of the tool and potentially severe injury.

002449

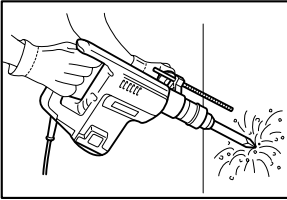


1. Blow-out bulb

Blow-out bulb (optional accessory)

After drilling the hole, use the blow-out bulb to clean the dust out of the hole.

003206



Chipping/Scaling/Demolition

Set the change lever to the  symbol.

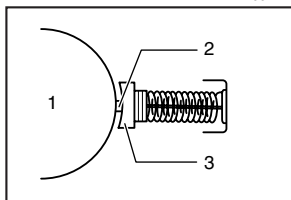
Hold the tool firmly with both hands. Turn the tool on and apply slight pressure on the tool so that the tool will not bounce around, uncontrolled. Pressing very hard on the tool will not increase the efficiency.

MAINTENANCE

CAUTION:

- Always be sure that the tool is switched off and unplugged before attempting to perform inspection or maintenance.

001146

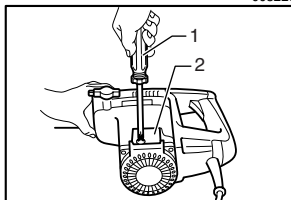


1. Commutator
2. Insulating tip
3. Carbon brush

Replacing carbon brushes

When the resin insulating tip inside the carbon brush is exposed to contact the commutator, it will automatically shut off the motor. When this occurs, both carbon brushes should be replaced. Keep the carbon brushes clean and free to slip in the holders. Both carbon brushes should be replaced at the same time. Use only identical carbon brushes.

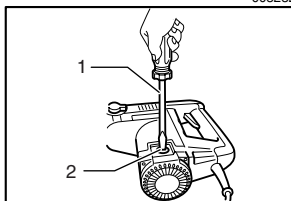
003226



1. Screwdriver
2. Brush holder cover

Use a screwdriver to remove the brush holder cover.

003232



1. Screwdriver
2. Brush holder cap

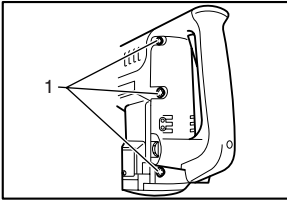
Use a screwdriver to remove the brush holder caps. Take out the worn carbon brushes, insert the new ones and secure the brush holder caps.

Lubrication

CAUTION:

- This servicing should be performed by Makita Authorized or Factory Service Centers only.

003237



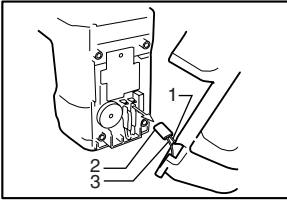
1. Screws

This tool requires no hourly or daily lubrication because it has a grease-packed lubrication system. Lubricate the tool every time the carbon brushes are replaced.

Run the tool for several minutes to warm it up. Switch off and unplug the tool.

Loosen the six screws and remove the handle.

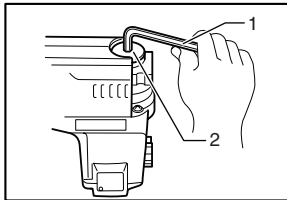
003583



1. Black
2. Connector
3. White

Disconnect the connector by pulling it.

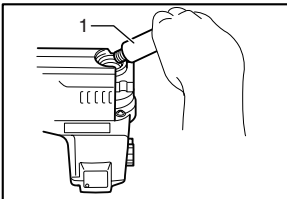
003243



1. Hex wrench
2. Crank cap

Remove the crank cap using a hex wrench. Rest the tool on the table with the bit end pointing upwards. This will allow the old grease to collect inside the crank housing.

003247

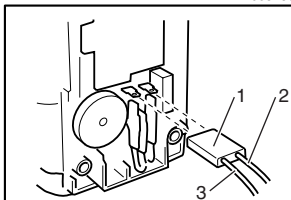


1. Hammer grease

Wipe out the old grease inside and replace with a fresh grease (90 g; 3 oz). Use only Makita genuine hammer grease (optional accessory). Filling with more than the specified amount of grease (approx. 90 g; 3 oz) can cause faulty hammering action or tool failure. Fill only with the specified amount of grease.

Reinstall the crank cap and tighten with the hex wrench.

003250



1. Connector

2. Black

3. White

Connect the connector and reinstall the handle.

⚠ CAUTION:

- Do not tighten the crank cap excessively. It is made of resin and is subject to breakage.
- Be careful not to damage the terminals or lead wires especially when wiping out the old grease or installing the handle.

To maintain product SAFETY and RELIABILITY, repairs, any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

ACCESSORIES

⚠ CAUTION:

- These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita service center.

- SDS-Max Carbide-tipped bits
- Bull point
- Cold chisel
- Scaling chisel
- Scraping chisel
- Clay spade
- Hammer grease
- Bit grease
- Side handle
- Side grip
- Depth gauge
- Blow-out bulb
- Safety goggles
- Plastic carrying case

Memo

[illegible]

Memo

[illegible]

Cut



First-Class
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Required

Post Office will
not deliver
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Fold

MAIL THIS PORTION

Your answers to the following questions are appreciated.

1. This product was purchased from:

- ☐ Home Center
- ☐ Hardware/Lumber Store
- ☐ Tool Distributor
- ☐ Industrial Supply
- ☐ Construction Supply
- ☐ Other ()

3. How did you learn about this product:

- ☐ Magazine
- ☐ From Dealer
- ☐ Newspaper
- ☐ Store Display
- ☐ Catalog
- ☐ Radio
- ☐ Exhibition
- ☐ From Friend
- ☐ Previous Usage
- ☐ Other ()

2. Use of the product is intended for:

- ☐ Construction Trade
- ☐ Industrial Maintenance
- ☐ Home Maintenance
- ☐ Hobby
- ☐ Other ()

4. Most favored points are:

- ☐ Design
- ☐ Features
- ☐ Size
- ☐ Price
- ☐ Makita Brand
- ☐ Repair Service
- ☐ Durability
- ☐ Power
- ☐ Other ()

5. Any comments:

DATE PURCHASED												MODEL NO.																			
MONTH				DAY				YEAR				SERIAL NO.																			
INTL.												LAST NAME / COMPANY NAME												STATUS				SEX			
																								Married Single				M F			
STREET ADDRESS																															
CITY																															
STATE				ZIP CODE								PHONE				AREA CODE															
AGE:				Under 19				20-29				30-39				40-49				50-60				Over 60							

BE SURE TO COMPLETE THE CUSTOMER'S PORTION OF THIS FORM AND RETAIN FOR YOUR RECORDS.

Please return this portion by facsimile or mail.

Facsimile No: (714) 522-8133

FACTORY SERVICE CENTERS

1-800-4-MAKITA

RETAIN THIS PORTION FOR YOUR RECORDS

ARIZONA 3707 E. Broadway Rd., Ste. 6 Phoenix, AZ 85040 (602) 437-2850	FLORIDA 750 East Sample Road Pompano Beach, FL 33064 (954) 476-6333	MISSOURI 9876 Watson Road St. Louis, MO 63126-2221 (314) 909-9889	PENNSYLVANIA 1704 Babcock Blvd. Pittsburgh, PA 15209 (412) 822-7370
CALIFORNIA 41850 Christy St. Fremont, CA 94538-5107 (510) 657-9881 14930 Northam St. La Mirada, CA 90638-5753 (714) 522-8088 1970 Fulton Avenue Sacramento, CA 95825 (916) 482-5197 7674 Clairemont Mesa Blvd. San Diego, CA 92111 (858) 278-4471 16735 Saticoy St., Ste. 105 Van Nuys, CA 91406 (818) 782-2440	GEORGIA 4680 River Green Parkway NW Duluth, GA 30096 (770) 476-8911 ILLINOIS 1450 Feehanville Dr. Mt. Prospect, IL 60056-6011 (847) 297-3100 MARYLAND 7397 Washington Boulevard, Suite 104 Elkridge, MD 21075 (410) 796-4401 MASSACHUSETTS 232 Providence Hwy. Westwood, MA 02090 (781) 461-9754 MINNESOTA 6427 Penn Ave. South Richfield, MN 55423 (612) 869-5199	NEBRASKA 4129 S. 84th St. Omaha, NE 68127 (402) 597-2925 NEVADA 3375 S. Decatur Blvd. Suites. 22 - 24 Las Vegas, NV 89102 (702) 368-4277 NEW JERSEY 251 Herrod Blvd. Dayton, NJ 08810-1539 (609) 655-1212 NEW YORK 4917 Genessee Street Cheektowaga, NY 14225 (716) 685-9503 OREGON 828 19th Avenue, N.W. Portland, OR 97209 (503) 222-1823	PUERTO RICO 200 Guayama St. Hato Rey, PR 00917 (787) 250-8776 TENNESSEE 1120 Elm Hill P. Suile 170 Nashville, TN 372 (615) 248-3321 TEXAS 12801 Stemmons Fwy Ste. 809 Farmers Branch, TX 75234 (972) 243-1150 12701 Directors Dr. Stafford, TX 77477-3701 (281) 565-8665 3453 IH-35 North, Ste. 101 San Antonio, TX 78219 (210) 228-0676 WISCONSIN Lincoln Plaza Shopping Ctr. 2245 S. 108th St. West Allis, WI 53227 (414) 541-4776

CUSTOMER'S RECORD

When you need service: Send complete tool (prepaid) to one of the Makita Factory Service Centers listed, or to an Authorized Makita Service Center. Be sure to attach a letter to the outside of the carton detailing the problem with your tool.	Date Purchased
	Dealer's Name & Address
	Model No.
	Serial No.

WARNING

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:

- lead from lead-based paints,
- crystalline silica from bricks and cement and other masonry products, and
- arsenic and chromium from chemically-treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

MAKITA LIMITED ONE YEAR WARRANTY

Warranty Policy

Every Makita tool is thoroughly inspected and tested before leaving the factory. It is warranted to be free of defects from workmanship and materials for the period of ONE YEAR from the date of original purchase. Should any trouble develop during this one year period, return the COMPLETE tool, freight prepaid, to one of Makita's Factory or Authorized Service Centers. If inspection shows the trouble is caused by defective workmanship or material, Makita will repair (or at our option, replace) without charge.

This Warranty does not apply where:

- repairs have been made or attempted by others:
- repairs are required because of normal wear and tear:
- the tool has been abused, misused or improperly maintained:
- alterations have been made to the tool.

IN NO EVENT SHALL MAKITA BE LIABLE FOR ANY INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES FROM THE SALE OR USE OF THE PRODUCT. THIS DISCLAIMER APPLIES BOTH DURING AND AFTER THE TERM OF THIS WARRANTY.

MAKITA DISCLAIMS LIABILITY FOR ANY IMPLIED WARRANTIES, INCLUDING IMPLIED WARRANTIES OF "MERCHANTABILITY" AND "FITNESS FOR A SPECIFIC PURPOSE," AFTER THE ONE YEAR TERM OF THIS WARRANTY.

This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. Some states do not allow limitation on how long an implied warranty lasts, so the above limitation may not apply to you.

Makita Corporation
3-11-8, Sumiyoshi-cho,
Anjo, Aichi 446-8502 Japan